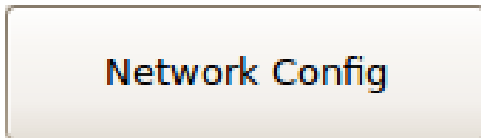


Primary Drum Unloader

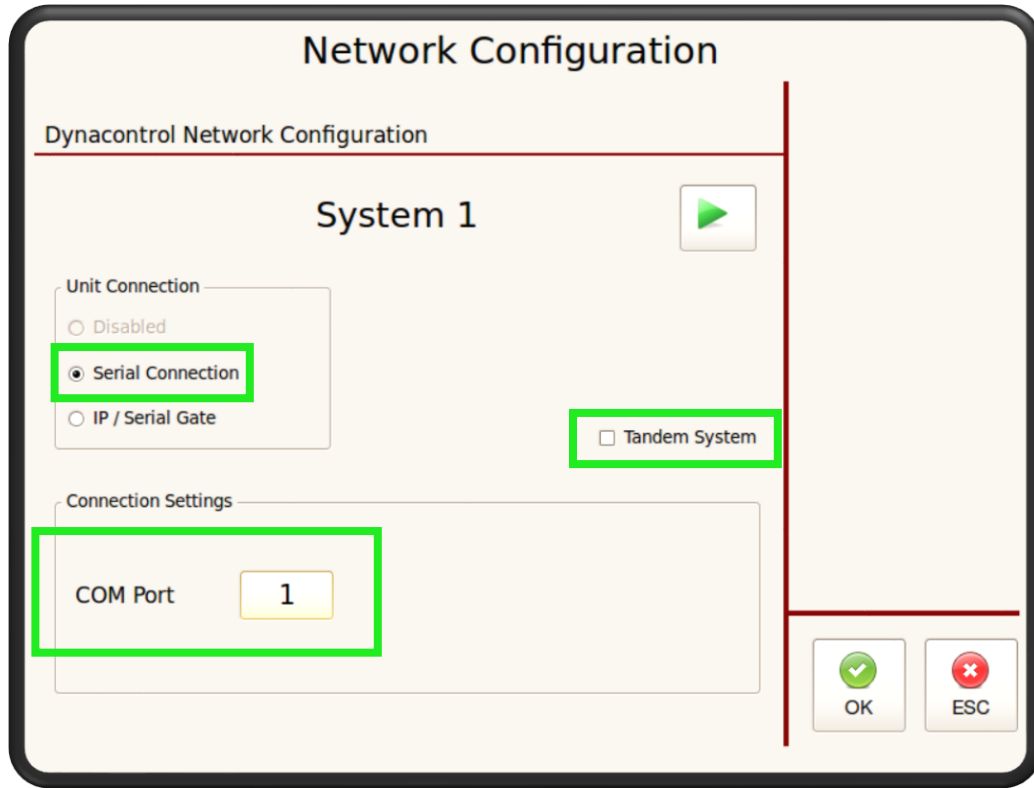
1. Select one unit to be the primary drum unloader.
 - a. If linespeed or control pressure are being supplied to a single unit, that unit should be the primary, otherwise the selection is trivial.
2. From the main screen, hit the “Settings” button in the bottom-right.



3. Tap the right side of the screen header “System Setup” until a numeric entry opens.
4. Enter either the factory code or maintenance password. If no maintenance password has been set, leave the entry blank and hit “Ok”.
5. Navigate to the “Network Config” screen by hitting the button on the right-hand panel.



6. With “System 1” selected, hit the “Serial Connection” button, and under “Connection Settings” enter “1” for “COM Port”.
7. With “System 1” selected, check the “Tandem System” box.



Network Configuration

Dynacontrol Network Configuration

System 1 

Unit Connection

☐ Disabled

☒ Serial Connection

☐ IP / Serial Gate

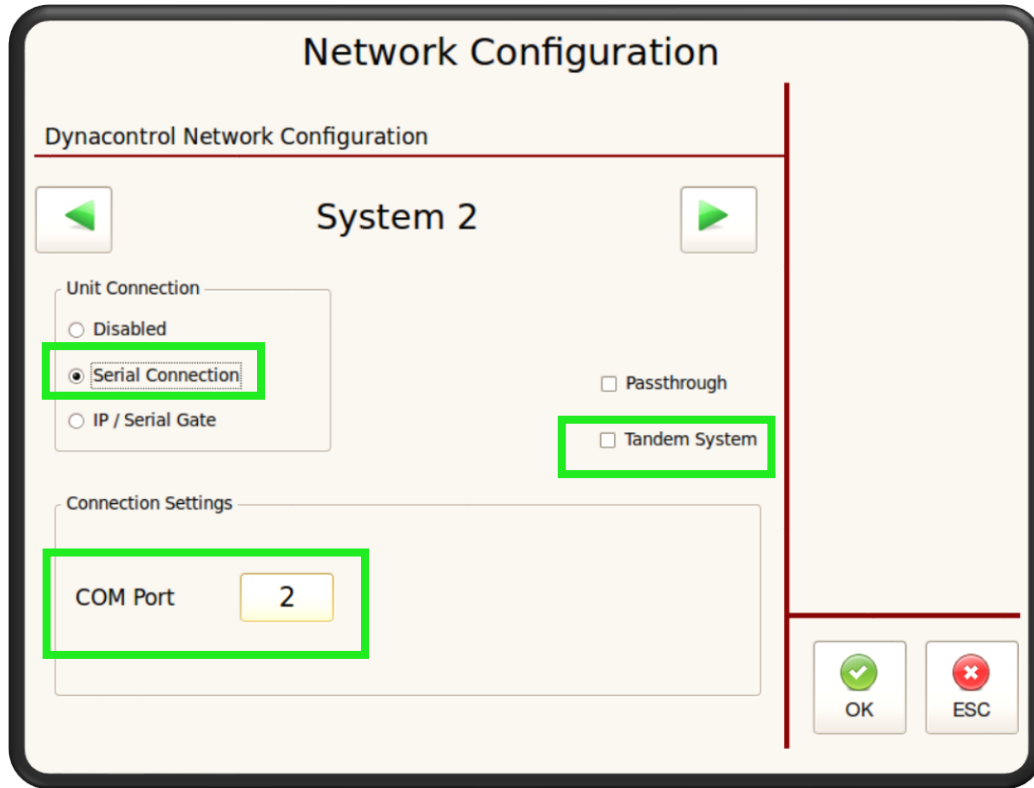
☐ Tandem System

Connection Settings

COM Port

8. Navigate to “System 2” by hitting the right-facing arrow.
9. With “System 2” selected, hit the “Serial Connection” button, and under “Connection Settings” enter “2” for “COM Port”.
10. With “System 2” selected, check the “Tandem System” box.

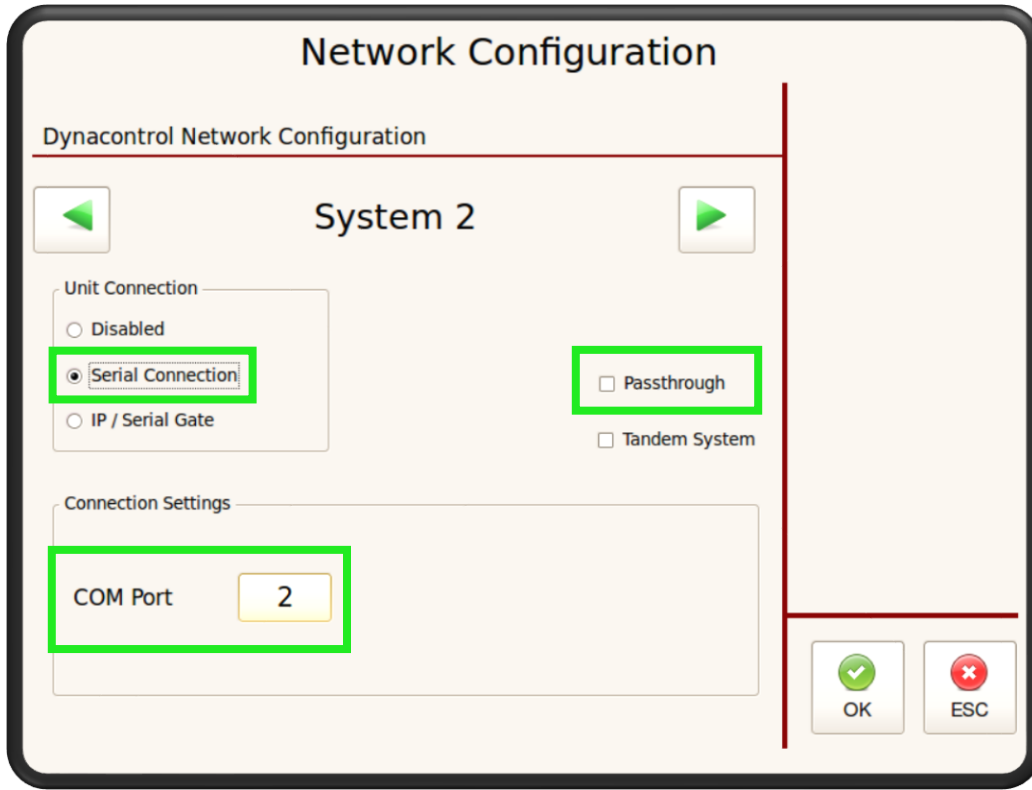


The image shows a 'Network Configuration' screen for 'System 2'. The screen is divided into sections. At the top, it says 'Dynacontrol Network Configuration'. Below that, 'System 2' is displayed with left and right arrow buttons. The 'Unit Connection' section has three radio buttons: 'Disabled', 'Serial Connection' (which is selected and highlighted with a green box), and 'IP / Serial Gate'. To the right of this section are two checkboxes: 'Passthrough' and 'Tandem System' (which is also highlighted with a green box). Below these is the 'Connection Settings' section, which contains a 'COM Port' label and a text box with the number '2' (highlighted with a green box). At the bottom right, there are two buttons: 'OK' with a green checkmark and 'ESC' with a red X.

11. Confirm the changes by hitting the "OK" button in the bottom-right. The HMI will restart.

Secondary Drum Unloader

12. Repeat steps 1 through 5 for the secondary unit.
13. Navigate to "System 2" by hitting the right-facing arrow.
14. With "System 2" selected, hit the "Serial Connection" button, and under "Connection Settings" enter "2" for "COM Port".
15. With "System 2" selected, check the "Passthrough" box.



The image shows a 'Network Configuration' screen for 'System 2'. The screen is divided into sections. At the top, it says 'Dynacontrol Network Configuration'. Below this, there are navigation arrows and the title 'System 2'. The 'Unit Connection' section has three radio buttons: 'Disabled', 'Serial Connection' (which is selected and highlighted with a green box), and 'IP / Serial Gate'. To the right of this section, there are two checkboxes: 'Passthrough' (highlighted with a green box) and 'Tandem System'. Below the 'Unit Connection' section is the 'Connection Settings' section, which contains a 'COM Port' label and a text box with the number '2' (highlighted with a green box). At the bottom right of the screen, there are two buttons: 'OK' (with a green checkmark icon) and 'ESC' (with a red X icon).

16. Confirm the changes by hitting the “OK” button in the bottom-right. The HMI will restart.