

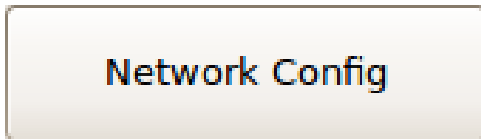
 Adhesive Application Systems	Disable Tandem Configuration for Large Systems – DM55/DM5 Unit	CU-xx Rev. A-1 Date: 3/27/2020	Page 1 of 4
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Primary Drum Unloader

1. From the main screen, hit the “Settings” button in the bottom-right.



2. Tap the right side of the screen header “System Setup” until a numeric entry opens.
3. Enter either the factory code or maintenance password. If no maintenance password has been set, leave the entry blank and hit “Ok”.
4. Navigate to the “Network Config” screen by hitting the button on the right-hand panel.



5. With “System 1” selected, hit the “Serial Connection” button, and under “Connection Settings” enter “1” for “COM Port”.
6. With “System 1” selected, uncheck the “Tandem System” box.

Network Configuration

Dynacontrol Network Configuration

System 1 

Unit Connection

☐ Disabled

☒ **Serial Connection**

☐ IP / Serial Gate

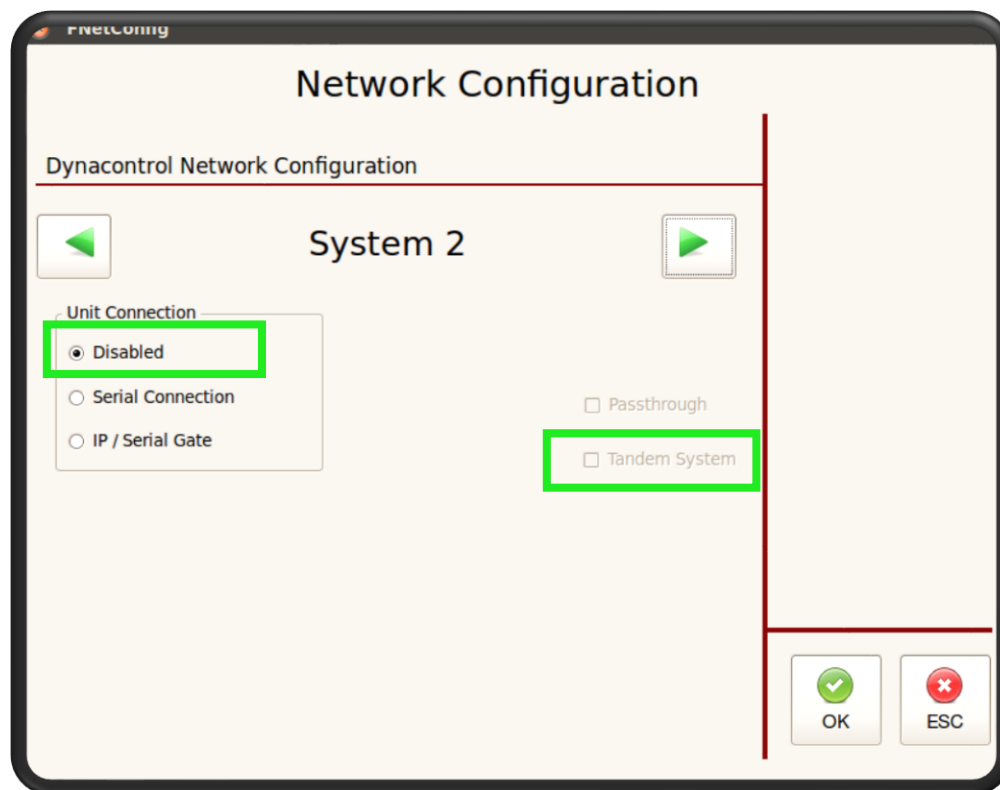
☐ **Tandem System**

Connection Settings

COM Port

 **OK**  **ESC**

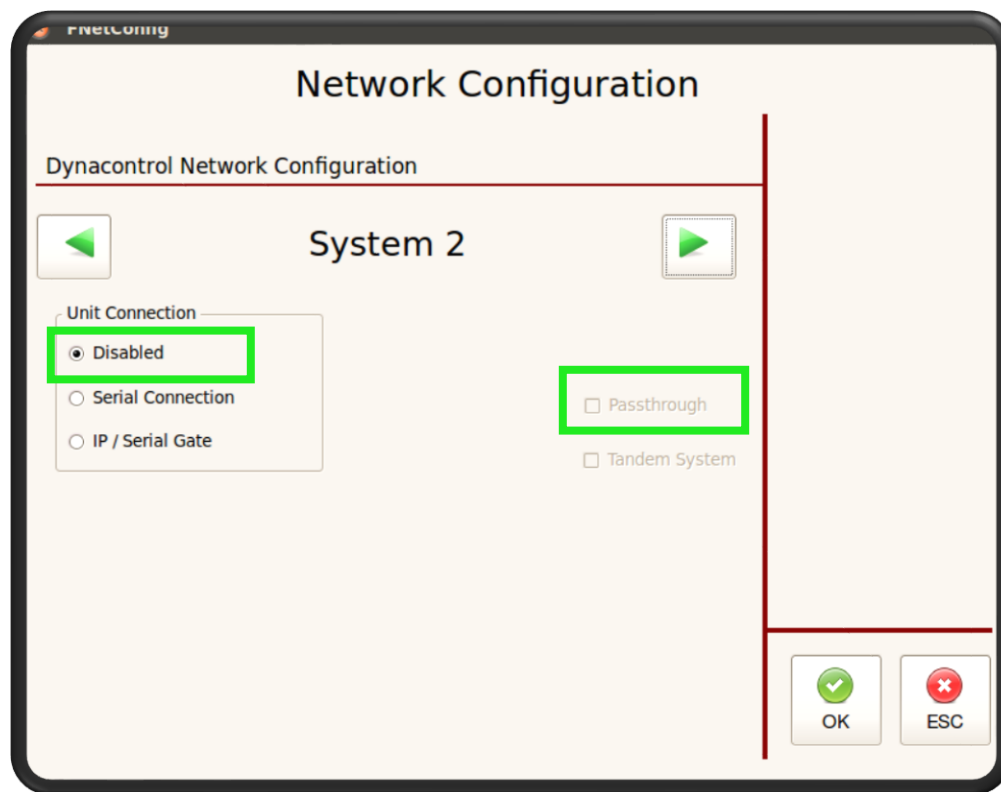
7. Navigate to "System 2" by hitting the right-facing arrow.
8. With "System 2" selected, uncheck the "Tandem System" box.
9. With "System 2" selected, hit the "Disabled" button.



10. Confirm the changes by hitting the "OK" button in the bottom-right. The HMI will restart.

Secondary Drum Unloader

11. Repeat steps 1 through 5 for the secondary unit.
12. Navigate to "System 2" by hitting the right-facing arrow.
13. With "System 2" selected, uncheck the "Passthrough" box.
14. With "System 2" selected, hit the "Disabled" button.



15. Confirm the changes by hitting the “OK” button in the bottom-right. The HMI will restart.