Technical Bulletin

To: Per Distribution List From: Scott Hudanish Date: 09/15/09 Subject: Dynamelt S and D

 Series Power Board

**Bulletin 091509-08**

ITW Dynatec has redesigned the 106094 Power Board used on the Dynamelt S and Dynamelt D series of melters. The design change improves the efficiency of the circuit board in 3 phase applications.

Replacement orders will require use of a power board kit, part number **115578**. Some minor wiring input changes for installation are required using the existing unit wiring and components within the kit. Necessary instructions, wire and hardware are included in the kit. The **Quick Exchange Program** will also be supported for replacement boards using the exchange part number **X115578**.

A copy of the instruction is included in this bulletin.

