

Number of Hot Melt Hoses in Production

Approximate Down-Time Cost/Minute

	10	20	30	40	50	60	70	80	90	100
50	\$4,500	\$9,000	\$13,500	\$18,000	\$22,500	\$27,000	\$31,500	\$36,000	\$40,500	\$45,000
100	\$9,000	\$18,000	\$27,000	\$36,000	\$45,000	\$54,000	\$63,000	\$72,000	\$81,000	\$90,000
150	\$13,500	\$27,000	\$40,500	\$54,000	\$67,500	\$81,000	\$94,500	\$108,000	\$121,500	\$135,000
200	\$18,000	\$36,000	\$54,000	\$72,000	\$90,000	\$108,000	\$126,000	\$144,000	\$162,000	\$180,000
250	\$22,500	\$45,000	\$67,500	\$90,000	\$112,500	\$135,000	\$157,500	\$180,000	\$202,500	\$225,000
300	\$27,000	\$54,000	\$81,000	\$108,000	\$135,000	\$162,000	\$189,000	\$216,000	\$243,000	\$270,000
350	\$31,500	\$63,000	\$94,500	\$126,000	\$157,500	\$189,000	\$220,500	\$252,000	\$283,500	\$315,000
400	\$36,000	\$72,000	\$108,000	\$144,000	\$180,000	\$216,000	\$252,000	\$288,000	\$324,000	\$360,000
450	\$40,500	\$81,000	\$121,500	\$162,000	\$202,500	\$243,000	\$283,500	\$324,000	\$364,500	\$405,000
500	\$45,000	\$90,000	\$135,000	\$180,000	\$225,000	\$270,000	\$315,000	\$360,000	\$405,000	\$450,000
550	\$49,500	\$99,000	\$148,500	\$198,000	\$247,500	\$297,000	\$346,500	\$396,000	\$445,500	\$495,000
600	\$54,000	\$108,000	\$162,000	\$216,000	\$270,000	\$324,000	\$378,000	\$432,000	\$486,000	\$540,000
700	\$63,000	\$126,000	\$189,000	\$252,000	\$315,000	\$378,000	\$441,000	\$504,000	\$567,000	\$630,000
800	\$72,000	\$144,000	\$216,000	\$288,000	\$360,000	\$432,000	\$504,000	\$576,000	\$648,000	\$720,000
900	\$81,000	\$162,000	\$243,000	\$324,000	\$405,000	\$486,000	\$567,000	\$648,000	\$729,000	\$810,000
1000	\$90,000	\$180,000	\$270,000	\$360,000	\$450,000	\$540,000	\$630,000	\$720,000	\$810,000	\$900,000
1200	\$108,000	\$216,000	\$324,000	\$432,000	\$540,000	\$648,000	\$756,000	\$864,000	\$972,000	\$1,080,000
1300	\$117,000	\$234,000	\$351,000	\$468,000	\$585,000	\$702,000	\$819,000	\$936,000	\$1,053,000	\$1,170,000
1400	\$126,000	\$252,000	\$378,000	\$504,000	\$630,000	\$756,000	\$882,000	\$1,008,000	\$1,134,000	\$1,260,000
1500	\$135,000	\$270,000	\$405,000	\$540,000	\$675,000	\$810,000	\$945,000	\$1,080,000	\$1,215,000	\$1,350,000